

CLOPAY COMMERCIAL – MODELS 524, 524V, 524S industrial series



Model 524, 10'2" x 14" Doors; Shown with 24" x 6" Lites

CONSTRUCTION	STEEL	EFFICIENCY	WARRANTY
2" THICKNESS	24 GAUGE	6.6 R-VALUE	10YR LIMITED CONSTRUCTION

(524V, 524S)

RIBBED STEEL DOORS

Available non-insulated (524) or insulated (524V/524S) with environmentally safe polystyrene insulation conformed to panel. Ideal for commercial and industrial building applications.

- **Polystyrene Insulation**, available on Models 524V and 524S, provides comfort, energy efficiency and quiet operation in every season.
- **3-Stage Paint Process** delivers a virtually maintenance-free finish.
- **Tog-L-Loc®** advanced design, eliminates the need for antiquated welds and rivet construction, improving rust and leak prevention.
- **Optional Accessories** add functionality while complementing the building.



Panels are preprimed inside and out to inhibit rust. Hot-dipped, galvanized steel is painted with primer and given a tough oven-baked polyester top coat to provide the most rust-resistant steel door available. Ten-year warranty against rust-through.

PANEL DESIGN



Deep Ribbed

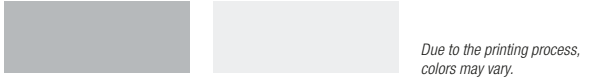
COLOR OPTIONS



Standard White

Commercial Tan

Chocolate



Gray

Trinar® White

Due to the printing process, colors may vary.

CUSTOM PAINT OPTION



Color Blast® offers more than 1,500 Sherwin-Williams® color options to complement your building design. This durable two-part paint system has been thoroughly tested and is backed by a five-year warranty.

Due to solar reflective formulation to meet greater than an 38 LRV some colors may not be available.

FEATURES

STANDARD HARDWARE

- 18 gauge single-end stiles; 16 gauge double-end stiles
- PVC vinyl astragal with aluminum retainer
- Commercial 10-ball steel rollers (nylon tires available)
- Steel step plate and lift handle
- Heavy-duty galvanized end stiles
- Inside slide lock for increased security
- 2" (50.8 mm) or 3" (76.2 mm) track
- 10,000 cycle springs
- Galvanized aircraft cable with minimum 7:1 safety factor
- Variety of track configurations to meet building specifications

MATERIALS AND CONSTRUCTION

Panel Thickness	2" (50.8 mm)
Insulation	1-3/8" (34.9 mm) Polystyrene (Available on Models 524V, 524S)
R-value	6.6*
Joining System	Tog-L-Loc®
Exterior Steel	24 gauge (.023" min.) (.58 mm)
Interior Cover	Vinyl backing (Available on Model 524V) Painted steel back cover (Available on Model 524S) 30 gauge (.12" min.) (.305 mm) 24 gauge (.023" min.) (.58 mm) optional
Exterior Design	Smooth steel, deep ribbed
Max Width	26'2" (8 m)
Max Height	24' (7.3 m)
Exterior Colors	Standard White, Commercial Tan, Chocolate, Gray and Trinar® White. Also available in Color Blast®
Interior Color	Standard White
Limited Warranties	10-Year rust-through 1-Year materials and workmanship

*Calculated door section R-value is in accordance with DASMA TDS-163.

For special sizes, applications and options, consult Commercial Information Assistance (CIA) at 1-800-526-4301.



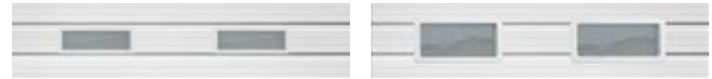
For more information on these and other Clopay products, call 1-800-526-4301 or visit clopaycommercial.com



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ADDITIONAL OPTIONS

WINDOW OPTIONS



24" x 6"

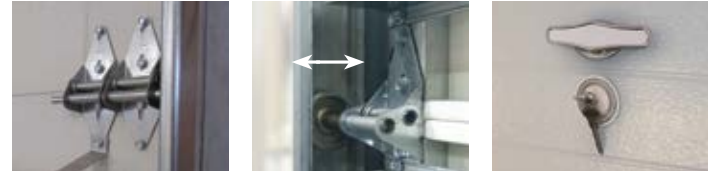
24" x 12"



Full-View

Glazing options for 524 include DSB, plexiglass and wire glass. Double pane insulated windows are available for Models 524V and 524S. Prepainted full-view section with white or chocolate finish available with DSB glass, plexiglass, wire glass or insulated glass.

HEAVY-DUTY HARDWARE (where not standard)



Double-end hinge

3" Track

Outside keyed lock

HIGH CYCLE SPRINGS



25,000, 50,000 or 100,000 cycle springs available.

MULLIONS



Carry-away, roll-away or swing-up mullions are available on select sizes.

BREAK-AWAY SECTION



Single section and double sections available on select sizes.

PASS DOOR



32" wide x 80" high (.81 m x 2.3 m), max 16'2" (4.9 m) wide section.

EXHAUST PORT



Can be cut into any type of sectional door. Available in select sizes.



WINDCODE® doors are available in many sizes and pressure ratings.



Upgrade your standard door with industrial-grade components.

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